M1. (a)	The ore is not pure or contains impurities or the ore does not contain 100% of the metal compound			
	allow to concentrate the metal or metal compound			
			1	
	rock	<pre>/ other compounds need to be removed / separated</pre>	1	
(b)	(i)	(cast iron is) brittle allow not strong ignore weak	1	
	(::)			
	(11)	the oxygen reacts with carbon		
		allow carbon burns in oxygen or is oxidised	1	
		reducing the percentage of carbon in the mixture or producing carbon dioxide	1	
(c)	(i)	aluminium has a low density	1	
	(ii)	(because copper) is in the central / middle (block of the periodic table)	1	
		whereas aluminium is in Group 3 (of the periodic table)	1	
	(iii)	iron is more reactive (than copper) ignore cost	1	
		so copper is displaced / reduced	1	[10]

M2. (a) 8 marks Particularly well structured answer with most points mentioned.

7-6 marks Well structured answer. The two metals will have been compared rather than simply listing advantages/disadvantages. Most of the advantages and disadvantages of each metal have been mentioned.

5-3 marks Some structure to the answer. An attempt to compare the metals by giving some advantages and disadvantages.

2-1 marks Little structure or attempt to compare. Marks gained by listing a few advantages or disadvantages.

Advantages of Nickel:

Relatively low cost which makes the sparking plugs cheaper to produce. Quite high melting point which is needed because the temperature in the engine is very high.

Good conductor of electricity needed to carry electricity into combustion chamber to produce spark.

Disadvantages of Nickel:

Subject to corrosion in engine which means they only last a short time *because nickel is higher in reactivity than platinum.* Idea that this leads to reduced efficiency, unburnt petrol and air pollution.

Advantages of Platinum:

Less susceptible to corrosion (not corroded) because platinum is very low in reactivity. Idea that this improves efficiency and reduces pollution.-Higher melting point than nickel to withstand the high temperatures in the combustion chamber. Last a lot longer than nickel electrodes due to low reactivity. (Sensible extension here could be longer service intervals etc.)-Good conductor of electricity as for nickel. Extension here could be linked to the idea that the conductivity does not deteriorate as quickly as nickel.)

Disadvantages of Platinum:

Cost which will make the sparking plug more expensive. A good candidate might justify cost by longer life, better fuel consumption and less pollution.

(b) (i) giant structure/lattice/regular arrangements of atoms any for 1 mark

> of atoms/of ions (provided free electrons mentioned) either for 1 mark

delocalised or free electrons for 1 mark

(ii) electrons free/can move for 1 mark each

[13]

8

3

2